

ESNL

Molten salt heat batteries for the
affordable decarbonisation of
industrial heat



**DRIVING THE
FUTURE**

**OF RENEWABLE
INDUSTRIAL HEAT**



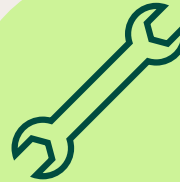
Driving the future of renewable industrial heat

Over the last decade we developed our proprietary molten salt technology and converted this into the ThermalPod®: a market-ready product to decarbonize heat generation, making use of low cost (renewable) electricity.



Track Record

Saltes is a cleantech company located at the high-tech campus in Eindhoven. Using molten salt for heat storage has been proven since the 1990's. We stood at the cradle of developing an innovative molten salt technology, based on a new salt composition, to drive decarbonization of industrial heat.



Product

Our patented ThermalPod® delivers on-demand steam using low-cost renewable electricity. The thermal battery is connected to existing steam grids, safe to implement and built up modularly according to your specifications.



Mission

We aim to accelerate the transition towards renewable industrial heat. Our aim is to deliver turn-key solutions to our industrial customers that enable them to decarbonize with local renewable energy while reducing their operational costs.



20%

of all energy is
used for
industrial heat

80%

of industrial
heat is
generated with
fossil sources*

* Heat electrification to decarbonize industry | McKinsey

Process Heat Is Fossil

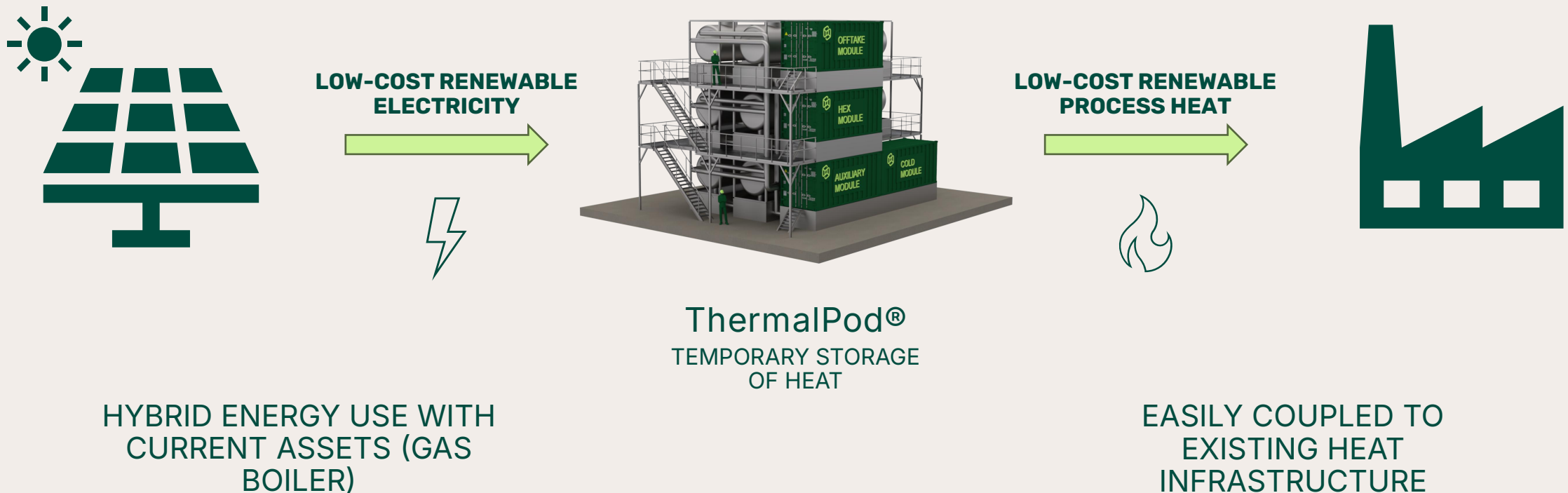
"Industrial heat is one of the largest contributors to global CO2 emissions and very little decarbonisation has taken place so far."*

* Industrial heat emissions | Vox

*"Industry is actively looking for ways to decarbonize operations while simultaneously reducing production costs. Electrification of heat achieves this but (the intermittent) supply of renewables and heat (steam) demand do not match."**

ThermalPod® heat battery: low-cost renewable heat

A ThermalPod® heat battery converts renewable electricity to heat in steam, thermal oil or air. It stores renewable electricity to use as heat. Our system can be connected to an existing steam grid and operates together with other assets, ensuring the lowest cost of heat for a production process.



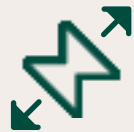
STORE ELECTRICITY WHEN IT IS AFFORDABLE AND USE STEAM WHEN NEEDED



The ThermalPod®: An adaptable and flexible system design

We configure a ThermalPod® using our modular and expandable building blocks based on a client's heat profile. Separate charging and discharging loops maximize use of available grid capacity and we can follow the varying heat demand of customers 24/7 while ensuring an optimal heat price.

Adaptable design



MODULAR BUILD
FOR YOUR
PROCESS



EXPANDABLE
WITH YOUR
FACILITIES

Flexibility in operation



MAXIMAL USE OF
GRID CAPACITY



DELIVER
AFFORDABLE STEAM
24/7

Stackable 40
ft storage
containers 8
MWh



Steam offtake
configurable to
400°C
(1-20 MW)

Charging &
discharging
module
(1-20 MW)



Patented and multi-purpose technology for heat delivery

The combination of our product design in combination with a new salt makes our system flexible to use. In our patented system molten salt is charged using a (electric) heat source, stored in insulated tanks and discharged using a heat exchanger in the required form (e.g steam or air).



TEMPERATURE RANGE OPTIMALLY SUITED FOR 100 - 400 °C HEAT



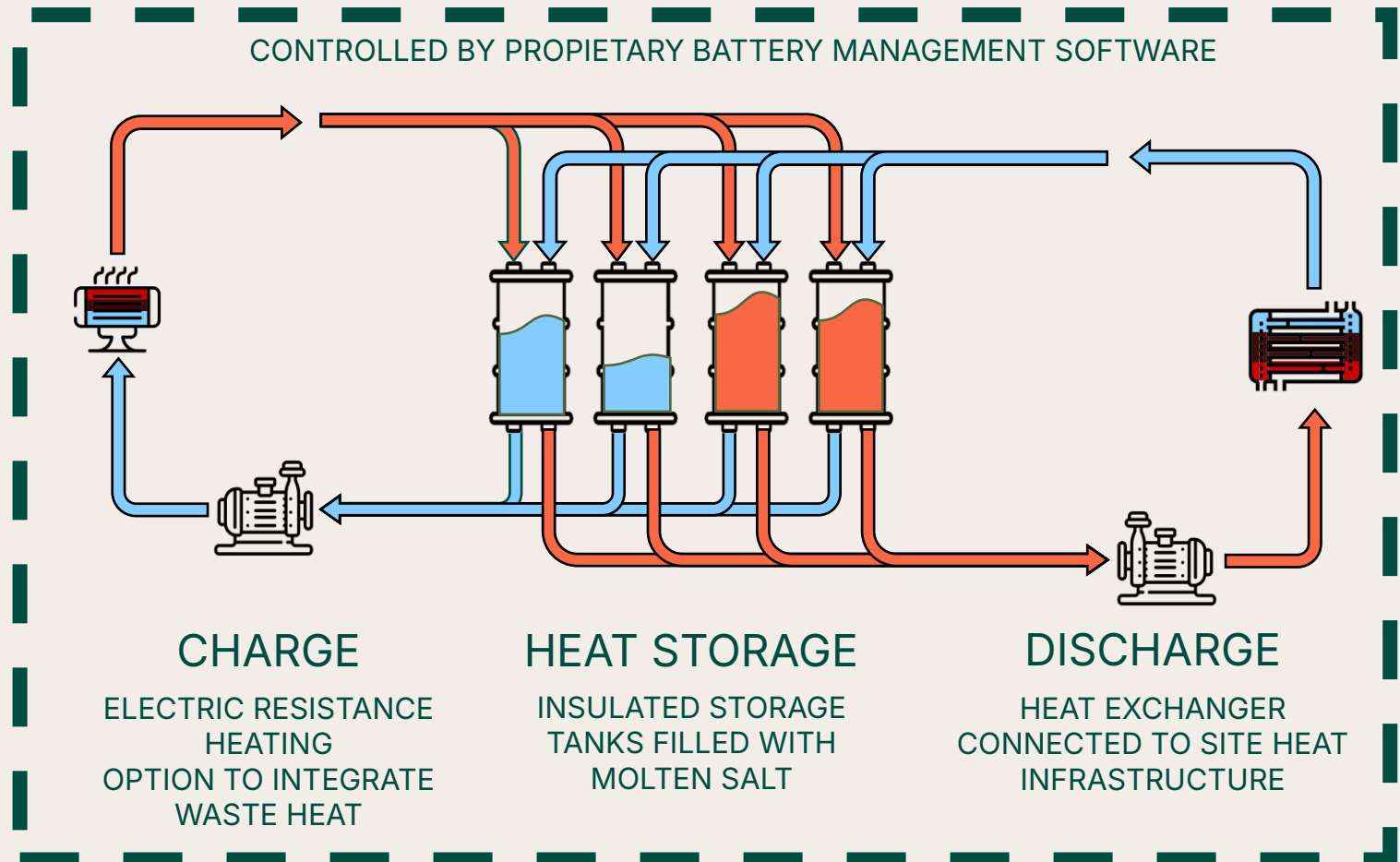
LIQUID MEDIA RESULTS IN QUICK HEAT TRANSFER PROPERTIES



NO SAFETY OR REGULATORY CONSTRAINTS FOR STORAGE



BIOLOGICALLY DEGRADABLE & NON PRESSURIZED OPERATION



Technologies for the flexible electrification of heat

Thermal storage is best in class for decarbonization and deep electrification of heat. Alternative means of electric process heating cannot fully electrify with low-cost renewables because they lack buffer capacity. Other energy storage technologies are more expensive over the lifetime and rely on scarce earth metals.

ALTERNATIVE ELECTRIFICATION TECHNOLOGIES

+	Better
=	Similar
-	Worse

Criteria	Thermal Storage	Heat pump	E-boiler	E-heater
LCOH for deep electrification	Maximally leverage cheap hours to realise up to 90% electrification	-	-	-
Operational flexibility	Able to respond to changes in heat demand and electricity markets	-	-	-
CAPEX investment	High initial investment	=	+	+
Efficiency	93%	+	=	=

[Industrial_heat_pumps_time_to_go_electric.pdf](#)
[High-Temperature Heat Pumps for Industrial Use - Bever - 2024 - Chemie Ingenieur Technik - Wiley Online Library](#)
[Achtergrondinformatie e-boilers.pdf](#)

ALTERNATIVE ENERGY STORAGE TECHNOLOGIES APPLIED TO HEAT

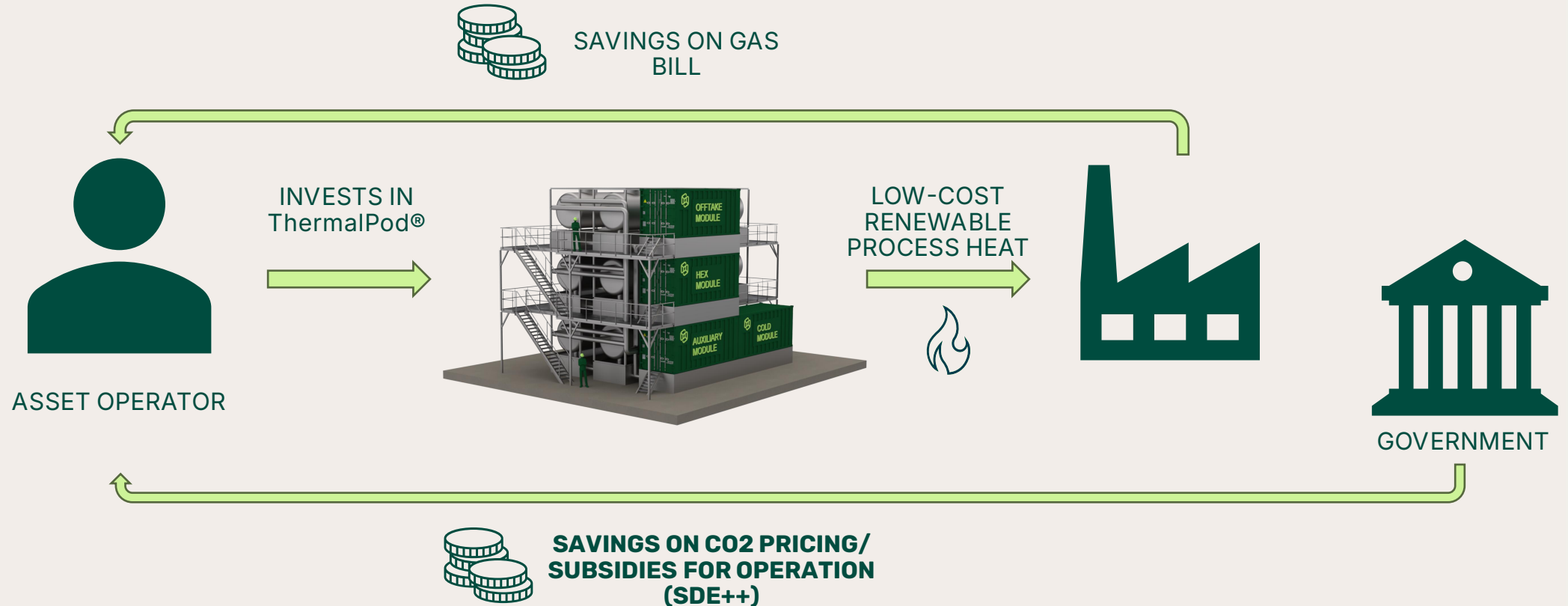
Criteria	Thermal Storage	Lithium ion	H2	Redox flow
Cost of storage	Cheap and abundant materials very long lifetime 25 years	-	--	-
System built to deliver heat	Includes equipment to deliver heat not only store energy	-	=	-
Safety	Low risk in usage no restrictions on storage	-	-	-
Efficiency P2H	98%	--	--	-

[An Evaluation of Energy Storage Cost and Performance Characteristics](#)
[The problem with hydrogen](#) | [Global Witness](#)



Showing a positive business case for our target customers

Our analysis shows a system has a payback time between 4-8 years depending on usage profile. We are currently developing ThermalPod projects with positive business cases for multiple sites in the EU.

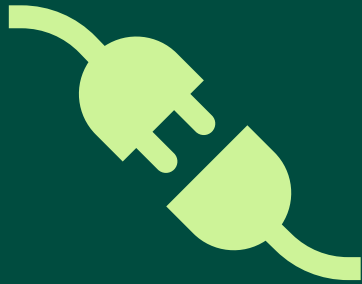


PAYBACK TIMES OF 4-8 YEARS CAN BE ACHIEVED RIGHT NOW



Reducing the operational costs for the use of heat

The ThermalPod® reduces costs for the heat per kWh delivered compared to fossil heat. This cost reduction takes place through three mechanisms (1) electricity purchasing, (2) emission avoidance and (3) earning income by providing services to the grid.



Electricity purchasing

Buy electric heat when cheaper as gas. (EPEX day ahead/ intraday)



Emission avoidance

Avoid the payment of CO2 rights by using renewable energy.



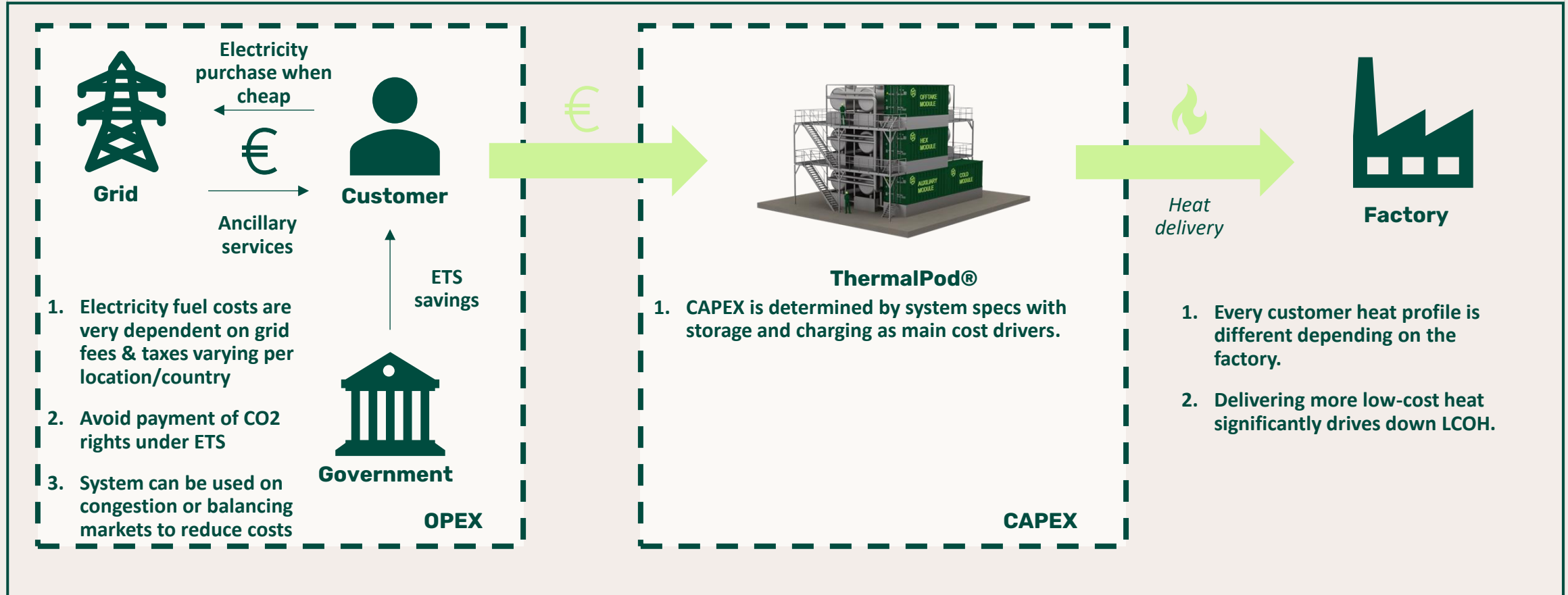
Provision of ancillary services

Offer congestion or balancing services to the grid. (AFRR/GOPACS)



LCOH determines the business case for the ThermalPod®

Levelized Cost Of Heat (LCOH) of the ThermalPod® is low due to the flexible offtake of low-cost electricity, provision of ancillary services, reduction on ETS costs and its ability to deliver large amounts of heat.



LCOH IS DETERMINED BASED ON GEOGRAPHICAL POSITION, ENERGY PRICES, SYSTEM SIZE AND SYSTEM USE.



Our product is ready for commercial rollout

We have derisked the core functionality and proven our design in pilots. Our last system operated for 1.5 years in an operational factory in South Africa. We are now working towards the final investment decision for a 26 MWh system, which will initiate our commercial rollout.

2014-2017
Molten Salt
development &
lab analysis



2017-2019
Molten salt
biomass steam
generator 250
kW



2020 - 2021
Molten salt
production unit
for CSP plant



2021-2022
Molten salt
heat exchange
tank cycling
loop



2022-2023
ThermalPod®
electric system



2023-2024
Development
ThermalPod®
Heat Battery



RESULTS

Salt stability and
characteristics tested
and verified

Steam production for
3200 hours with
molten salt with
biomass heat

Molten salt
production and
operation in CSP for
steam verified

Molten salt storage,
charging and
discharging cycling
verified

Electric heating of
operational process
proven for 1.5 years

Product design for
scalability finished
with experienced
partners





Preparing for mass market in the coming 5 years

Saltes will become one of market leaders for thermal storage systems. During the next 5 years we will develop our product and organisation for mass production in 2030, when the TES market will be mature.

- ❖ Prepare & sell demo
- ❖ Increase traction

- ❖ Build & operate demo
- ❖ Sell & finance FOAKs

ThermalPod®
Demo (1.0):
Validate specifications in operation

- ❖ Improve to FOAKs
- ❖ Increase sales & partners

ThermalPod®
FOAK (2.0):
New functionalities and improved response times

- ❖ Prepare for mass production
- ❖ Improve & sell NOAK design

- ❖ Expand to worldwide market
- ❖ Expand product range

ThermalPod®
NOAK (3.0):
Mass produceable system design

2025

LAUNCH

2026

DEMO

2027

IMPROVE

2028

PREPARE

2029

EXPAND



 **BRABETECH**
Heat transfer & storage solutions



**MOLTEN SALT
SYSTEMS FOR THE
INDUSTRIAL HEAT
TRANSITION**

www.brabetech.nl

Ned
landelijke
metaalunie

Energy
Storage NL

POWERED
BY DUTCH
TECHNOLOGY



Technoforum

**Dé ontmoetingsplek
voor technische
bedrijven**

Bij Technoforum wordt
samen gewerkt op een
nieuwe manier

Waar bedrijven samenwerken.
Waar mensen kennis delen.
Een plek voor de toekomst.



www.technoforum.nl

